

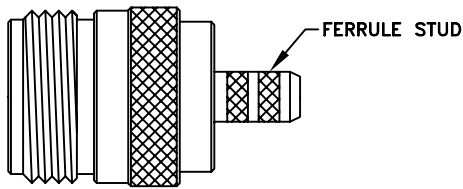
CABLE ASSEMBLY INSTRUCTIONS

RFN-1027

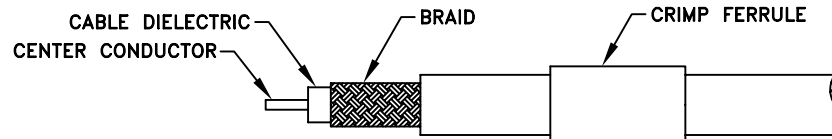
BODY

CONTACT

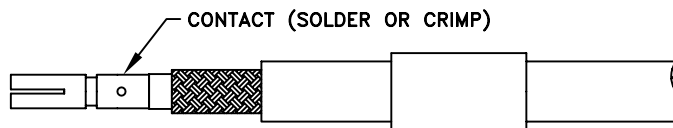
CRIMP FERRULE



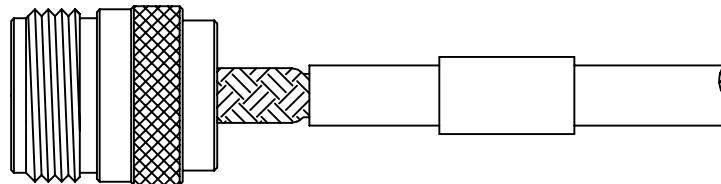
STEP 1



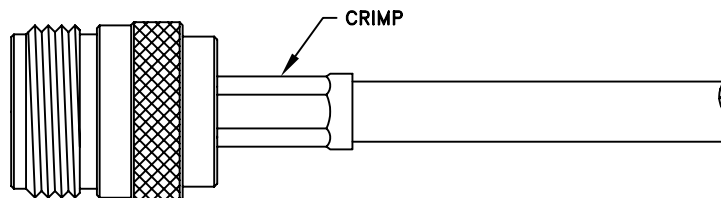
STEP 2



STEP 3



STEP 4



- Step 1: Cut end of cable evenly. Strip cable to dimensions shown in catalog or on outline drawing. All cuts are to be clean and square. Do not nick braid or center conductor when cutting. Slide ferrule over cable. If using strain relief or heat shrink tubing slide onto cable first.
- Step 2: Slide contact onto center conductor until it yields against the cable dielectric. Solder or crimp contact in place. If soldering apply minimum amount of heat not to melt the cable dielectric when using low density PTFE.
- Step 3: Slide ferrule stud under braid, while inserting the contact into the body. The contact will snap into place within the dielectric.
- Step 4: Slide the ferrule over the braid until it yields against the back of the connector. Crimp the ferrule with crimp tool as specified on connector drawing. Trim any extra braid extending out of ferrule end against the back of the connector.

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RF CONNECTORS

05/06/06

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